



EDUARDO CONSTRUCTION



**Our well-equipped Service Centres provide the following value adding services**

## **BENDING**

- 400 ton hydraulic press brake.
- Maximum 4000mm wide.
- Accurate bending of sheet and plate from 1mm-16mm in multiple 'V' blocks with various bend radii.

## **GUILLOTINE CUTTING**

- 3000mm hydraulic swing arm guillotine with motorized backstop.
- Accurate and repetitive cutting on up to 16mm plate.

## **ROLLING**

- 350 ton hydraulic plate roller.
- Rolling of plate and flat sections to as little as 640mm.
- Maximum 3000mm length and 25mm thick.

## **DRILLING**

- Maximum drilling diameter is 50mm.
- Counter-sinking maximum is 72mm.
- 1200mm vertical and 1800mm horizontal travels.

## **PROFILING**

- Esab Suprarex SRX plasma/oxy-fuel combination.
- Plasma cutting thickness of 30mm.
- Oxy-fuel cutting thickness of 150mm.
- Dry extraction slatted bed of 3000mmx6000mm.
- Bevel cutting and etching.

## **WELDING**

- Specialized manual welding to International standards.
- ISO 3834 Certified.

## **FABRICATION**

- All the services shown above enable us to supply accurate fabrication kits in most materials to our clients, however, we are equally competent in supplying fully fabricated products as per client specifications and requirements eg. Chutes, liners, pipelines, structures and pressure vessels.

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